





SIMPLY AMAZING

OUTDOOR LIVING AT ITS VERY BEST

Meet Our Team!



Thank you for considering our Amazing EZ Screen Porch Windows as an option for your screen porch project. We are committed to providing our customers with a product that has been installed and tested in porches around the United States and Canada for over four decades. Our team is made up of some of the best in our industry.

Our company specializes in one product; $3\frac{1}{2}$ season screen porch windows. We understand the features, advantages and benefits as well as the limitations to our product very well. Our team is interested in what you want your porch to look like when the project is completed. Rest assured, we will do our best to provide you the $3\frac{1}{2}$ season screen porch you're expecting. We would like to again thank you for considering our Amazing EZ Screen Porch Windows.











Features, Advantages & Benefits Perfect for Exising Porches or New Construction

mazing EZ-SCREEN

Features:

54" x 113" Openings

We custom make our porch windows to fit any openings as large as 54" wide and 113" tall.

Indestructible Vinyl Panels

Our durable porch window panels are made of light weight indestructible 10-mil elastic vinyl.

EZ To Install

Our porch windows are easy to install. The tools required are a level, caulking gun and screw gun.

Advantages:

Protection

Our porch windows provide protection from the rain, bugs, snow, wind and dust.

75% Screen Opening

When our panels are open, you're provided with 75% screen opening – You're sitting in a screen porch! When our panels are closed, you're provided protection from the weather elements, thus allowing you to use your porch when you wish.

UV Protection

Our vinyl panels are manufactured with a UV inhibitor that quarantees them from hardening, yellowing, fogging, or cracking for ten years.

Benefits:

Cost Effective

Our porch windows are a fraction of the cost of a four season room.

Flexibility

You now have the ability to use your porch when you want, not just when Mother Nature allows you to. Feel free to install comfortable furniture, a fireplace or infrared heating.

Extend The Time On Your New Porch

Our porch windows extend your porch season to 31/2 seasons. You can now use your new porch even during the cooler months of the year.

OPEN... a true screen porch.





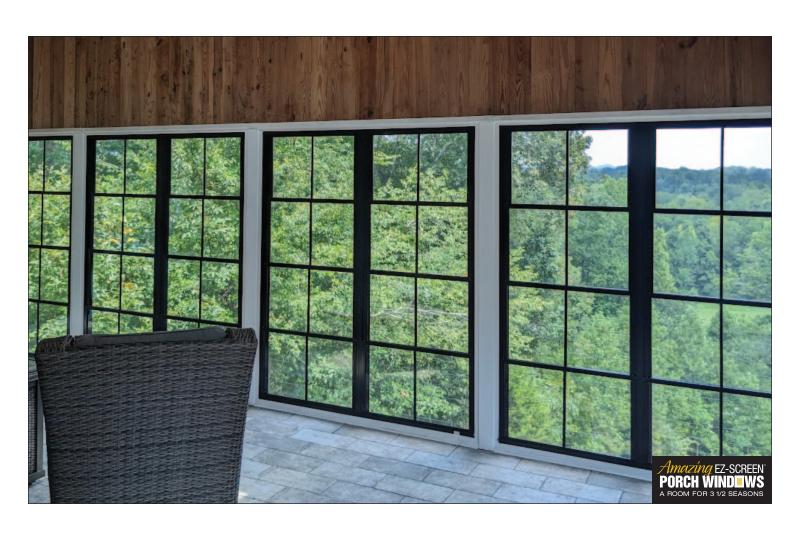
CLOSED... they provide protection from rain, bugs, snow, wind, and dust.



EZ-Screen sliding vinyl panels allow up to 75% screened-in, bug-free ventilation.



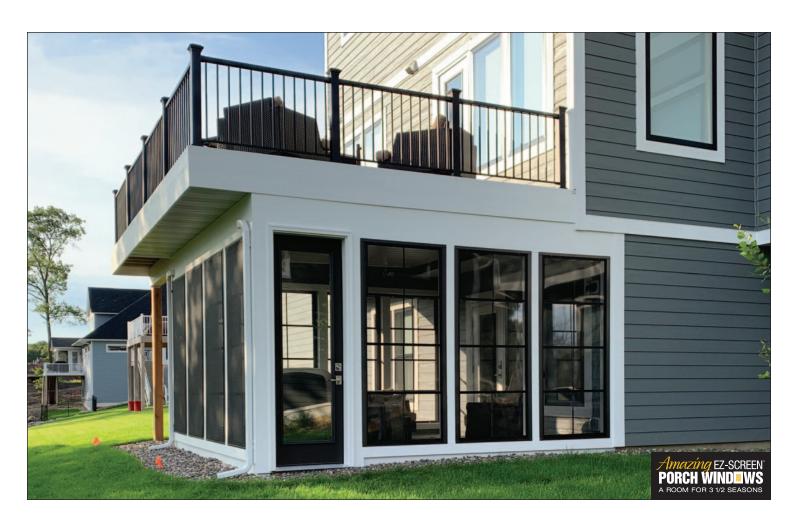






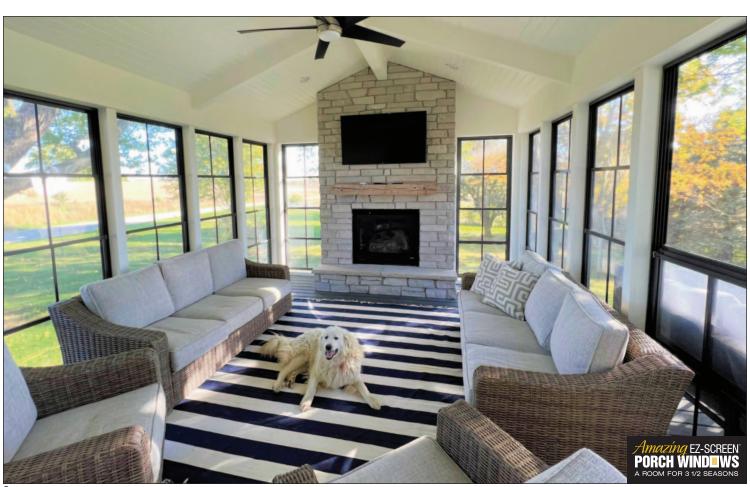
























Helpful Resources



Amazing EZ-Screen Porch Windows has produced a series of helpful videos, including Product Overview, Operations and Care & Cleaning.

Product Overview Video:



Care & Cleaning Video:



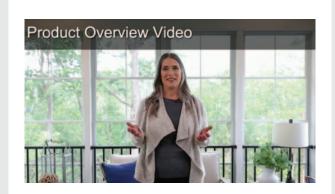
Product Book Link:



Please feel free to contact us for any additional questions or information:

(612) 359-5800 1-844-EZporch (397-6724) Visit us online at: www.ezporch.com

Office/Showroom 563 Shoreview Park Rd. Shoreview, MN 55126











Frame Colors: White **Bronze** Beige **Black** Pebble Khaki **Vinyl Tint Colors:** Clear **Smoke Gray** Bronze

Dark Gray

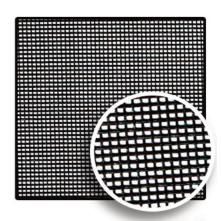
Screen Option:



Standard 18/14:

Standard Screen Grade

- Offers good air ventilation
- Will not rust, corrode, or stain



Betterview 20/20:

Premium Upgrade from Standard Screen

- Enhanced screening for better views
- Excellent protection from small insects

Product Overview



Measuring:

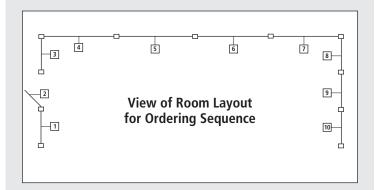
We recommend you measure in three locations for the width (top, middle and bottom) of each opening and three locations for the height (left, center and right side). We want to know the smallest width and smallest height for each of these measurements. We will then deduct 1/4" from these measurements during manufacturing of your order.

If you prefer we do not deduct our standard 1/4," please specify when ordering Actual Window Size with No Deductions.

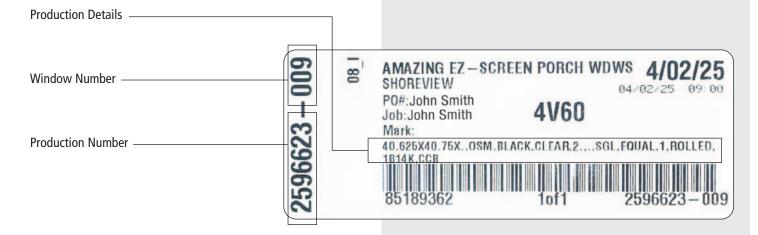
If you prefer to install our units in between your posts using stops, please specify *Tip To Tip* Measurements when ordering.

Ordering Sequence:

When ordering your Amazing EZ Screen Porch Windows, we ask that you provide a simple sketch of your porch (see sketch sample below), this is done to avoid any confusion during the installation process. You will number each window opening including any doors, transoms or trapezoid units you may have built into your porch. When numbering your opening we ask that you stand in your porch with the house to your back. Begin numbering the opening to your left as number 1 and continuing clockwise. Please note, showing the swing of the door is very important for proper ordering. Feel free to contact us with any questions during the measuring process.



Shipping Label:



Product Overview continued



Installation Frame Types:

Outside Mount (OSM): PREFERRED METHOD – Mounted from

the outside; installation flange is on the exterior side of your openings.

Frame Colors: Bronze, white, beige, black or

pebble khaki

Vinyl Colors (10-mil): Clear, smoke gray, bronze or dark gray.

Screen Mesh: 1814 Charcoal or

BetterVue 2020 charcoal – upgrade.

Doors:

Complete your new EZ Porch with our standard or custom sized single or French style doors.

Transom Units:

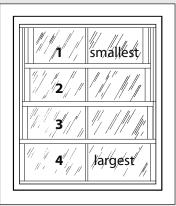
Transom units are non-operable. They are used to fill in openings where operable units do not work. Transoms are commonly used in spaces above doors or along small openings along doors as sidelites. There are a few limitations to transoms, the height or width must be greater than 5."

Trapezoid Shapes:

Trapezoids are available in a left or right orientation. Measure the trapezoid openings from the direction they are being installed. Shapes that slope down to the left are a Left shape orientation and shapes that slope to the right are a Right shape orientation. The measurements needed when placing your order are: the height of the tallest leg, the width/base and the height of the short leg. We do not need the slope dimension or the angle degree. The short leg must be greater than 5."

We can only manufacture a 4 sided trapezoid.

Call Sales Representative for Custom Sizing.



Identifying 4V60 Vents Vents are numbered 1-4 starting at the top.

Each vent is 3/4" larger in width than the previous vent. Vent height are the same unless the original unit was ordered with an unequal vent.

Vent #1 – smallest in width and is located in the outermost track

Vent #2 – located in the 2nd track from the exterior

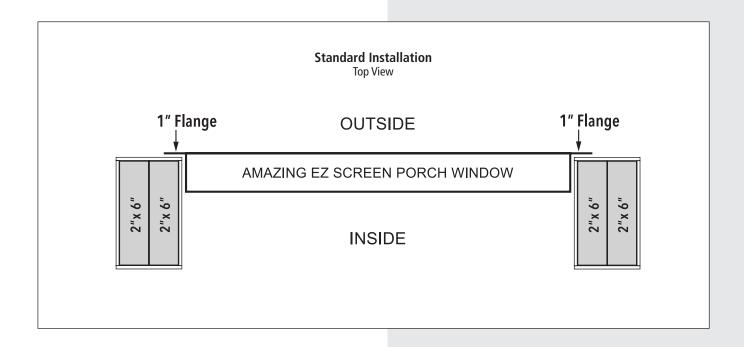
Vent #3 – located in the 3rd track from the exterior

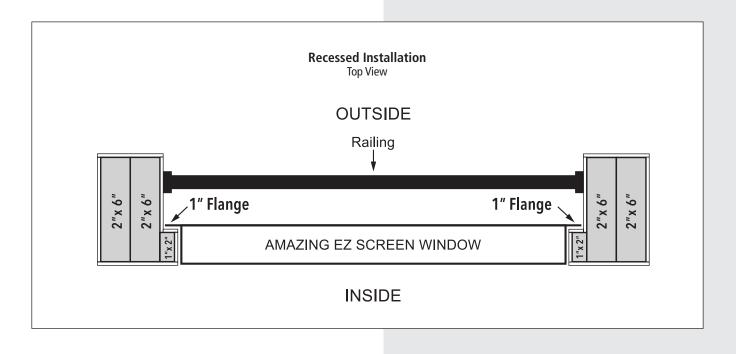
Vent #4 – largest in width and located in the innermost track













Standard Features:

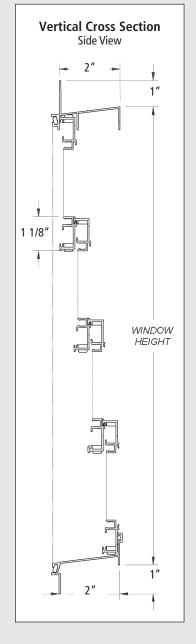
- Outside mount frame
- Extruded aluminum main frame
- Frame depth is 2"
- 1" front installation flange
- Glazed with 10-mil clear vinyl
- Equal interlocking vents
- Tilt in, removable vents
- Spreader bars on units over 30" wide
- 1814 charcoal screen rolled into the frame
- Custom sizing with a 1/4" deduction

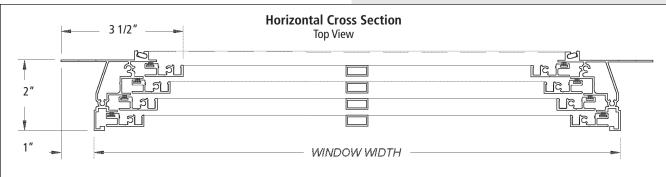
Optional Features:

- Frame color options bronze, white, beige, black or pebble khaki
- Vinyl color options clear, smoke gray, bronze or dark gray
- BetterVue 2020 charcoal upgrade
- Twin Unit one unit with 2 operable windows
- Unequal vents
- 2, 3 and 4 vent configurations

Sizing:

- Opening size with 1/4" deduction
- Actual unit size with no deductions
- Outside flange to outside flange measurement





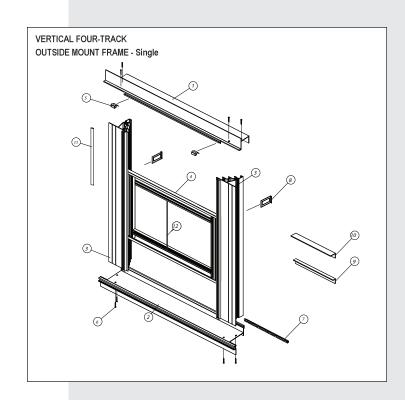
Vertical Four-Track Series 4V60 Exploded View Drawings



Outside Mount Frame – Single

Item # Description

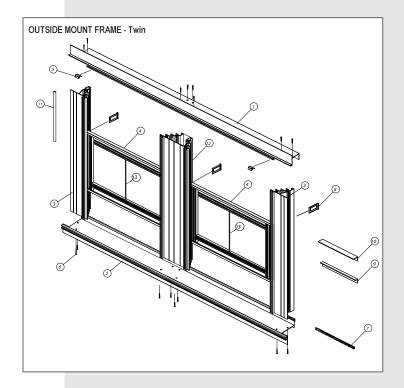
- Frame Head
 Frame Sill
 Frame Jamb
- 4 Vertical Four-Track Vent (assembled)
- Top Track Vent Clip
 Frame Assembly Screws
 Frame Sill Weatherstrip
 Installation Clip
- 9 4T3V-Track Filler Angle (1/2"x 3/4") 10 4T2V-Track Filler Angle (1"x 1")
- 11 Flat Spline12 Spreader Bar



Outside Mount Frame - Twin

Item # Description

1 Frame Head 2 Frame Sill 3 Frame Jamb 4 Vertical Four-Track Vent (assembled) 5 Top Track Vent Clip Frame Assembly Screws 6 Frame Sill Weatherstrip 7 8 **Installation Clip** 9 4T3V-Track Filler Angle (1/2"x 3/4") 10 4T2V-Track Filler Angle (1"x 1") Flat Spline 11 Intermediate Frame Jamb 12 Spreader Bar 13



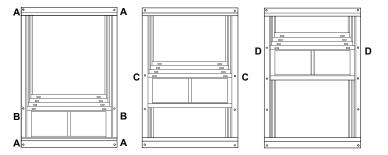




Outside Mount: Is designed to fit tight within the opening from the outside with no interior trim. The space between the main frame and the substrate framing is to be dressed out with a thin bead of sealant after installation.

Note: This unit has been shipped with plastic spacers positioned at the left and right sides of the top vent, adjacent to the vent latches, to help maintain proper vent clearance during installation. Do not remove these clips until installation is complete.

- Step 1: Dry fit unit into opening to ensure proper fit and operation before applying any sealant.
- **Step 2:** Remove unit from opening and caulk the outside perimeter of opening and along the joint where the horizontal member meets the vertical upright post with the appropriate, approved sealant.
- Step 3: Open vents so they are all stacked at the bottom of the unit. Center and square the unit in the opening and fasten one of the top corners, through the flange, to the substrate. Level the unit and fasten the remaining three corners (A).Important: Maintaining plumb, level, and square during installation is essential to the proper operation of the unit.
- **Step 4:** With vents in the open position, locate the top rail of the bottom vent, and place a fastener through the flange adjacent to that rail on each side **(B)**.
- Step 5: For units with two vents, skip to Step 6. Leaving the plastic vent spacer in place, one at a time raise all the vents until the bottom rail of the lowest vent is even with the previously installed fasteners. Locate the top rail of the bottom vent, and place a fastener through the flange adjacent to that rail on each side (C). For units with four vents, repeat this process one more time to locate and place the third and final jamb fasteners (D).



- Step 6: Remove plastic vent spacers and discard.
- Step 7: If your unit is wide enough to require a spreader bar, place one additional fastener at the head and sill in line with the spreader bar. Units greater than 48" wide require additional fasteners at head and sill to prevent sagging and twisting of frame.
- Step 8: Once installed, push all four vents up to the top of the unit to fully engage the top vent. The top vent snaps into the metal clips at the top of the frame very tightly. Gently apply pressure if needed. Then pull vents two, three, and four down.





Standard Features:

- Extruded aluminum main frame
- Frame depth 7/16"
- 1/2" front installation flange
- Glazed with 10-mil clear vinyl
- Spreader bar(s)
- Foam tape factory applied

Sizing:

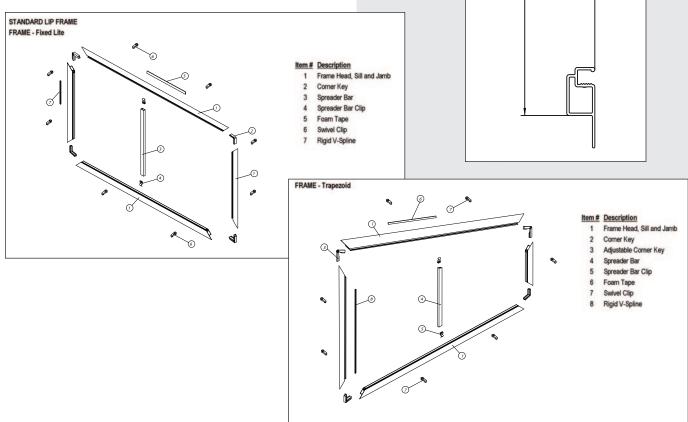
- Opening size with 1/8" deduction in width & height

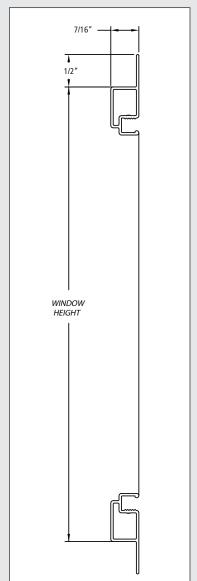
Optional Features:

- Frame color options bronze, white, beige, black or pebble khaki
- Vinyl color options clear, smoke gray, bronze or dark gray
- BetterVue 2020 charcoal upgrade
- Turn (swivel) clips for easy removal
- Available as a trapezoid shape

Sizing:

- Opening size with a 1/4" deduction in width & height
- Actual unit size with no deductions





Amazing EZ-SCREEN PORCH WIND S A ROOM FOR 3 1/2 SEASONS

Heavy Duty Transom & Trapezoids

Standard Features:

- Extruded aluminum main frame
- Frame depth 5/8"
- 7/8" front installation flange
- Glazed with 10-mil clear vinyl
- Spreader bar(s)
- Fully weather-stripped frame

Sizing:

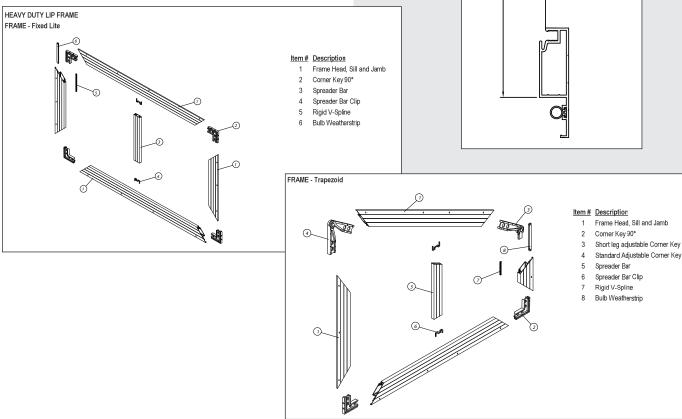
- Opening size with 1/8" deduction in width & height

Optional Features:

- Frame color options bronze, white, beige, black or pebble khaki
- Vinyl color options clear, smoke gray, bronze or dark gray
- BetterVue 2020 charcoal upgrade
- Turn (swivel) clips for easy removal
- Available as a trapezoid shape

Sizing:

- Opening size with a 1/4" deduction in width & height
- Actual unit size with no deductions





Standard Full View Sizes: 30"x 80"

32"x 80"

36"x 80"

Maximum Custom Size Door: 36"x 96"



French Style Storm Doors: 72" x 80"

Both our Storm and French Style Doors are complemented with a matching window unit inserted into our 2" thick door slabs.

Standard Black Door Lever Included:





Cabana Door Series CD90



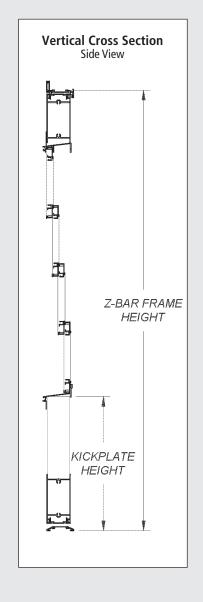
Standard Features:

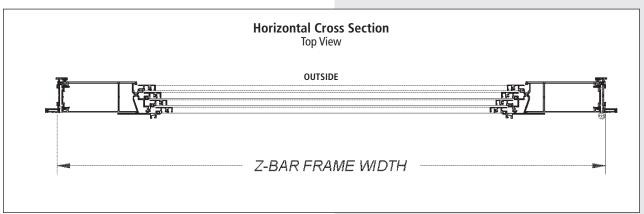
- Vertical Four Track Style with 14 1/2" kickplate
- Traditional Z-Bar Frame
- Extruded aluminum main frame
- Frame depth 2 1/4"
- Glazed with 10-mil clear vinyl
- Single door style in standard nominal sizes
- Custom sizes available, max width 40," max height 96"
- Out-swing or In-swing styles available
- Installation fastener cover
- 6'8" doors pre-hung on three hinges
- 8'0" doors pre-hung on four hinges
- Factory installed 3/8" saddle threshold

Optional Features:

- Frame color options bronze, white, beige, black or pebble khaki
- Vinyl color options clear, smoke gray, bronze or dark gray
- Equal-leg or Box Frame Adapter
- Factory installed threshold options
 - Medium bumper 1 7/16"
 - High bumper 2"
- BetterVue 2020 charcoal upgrade

Call Sales Representative for Custom Sizing.





Cabana Door Series CD90



Vertical Four-Track Style:

Standard Size Doors Available

Required Rough Openings: 30 1/4"x 80 1/4"

32 1/4" x 80 1/4"

36 1/4"x 80 1/4"

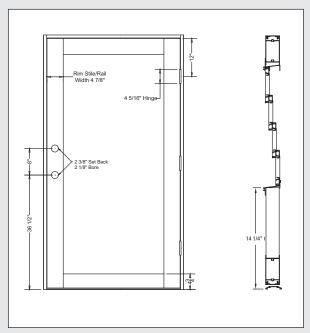
Maximum Custom Size Door: 36"x 96"

Thresholds:

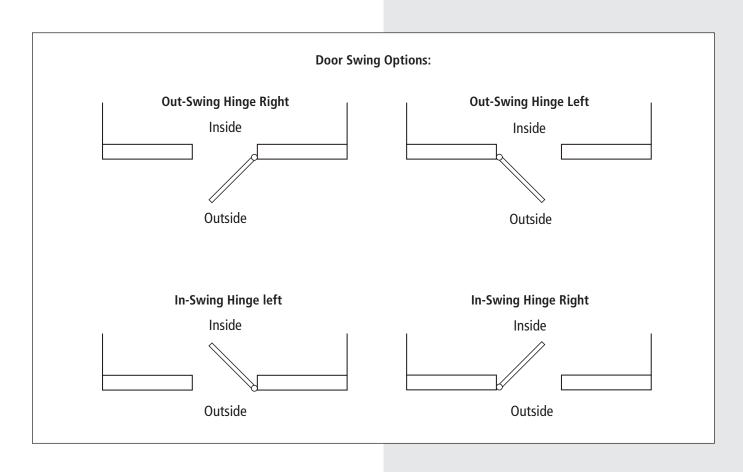
Out-swing options:

Low/saddle: 3/8" Medium/bumper: 1 7/16" High/bumper: 2"

In-swing option: Low/saddle: 3/8"



Important Note: Kickplate dimension is always measured from the bottom of the opening to the top of the kickplate.



Rail Protection Options

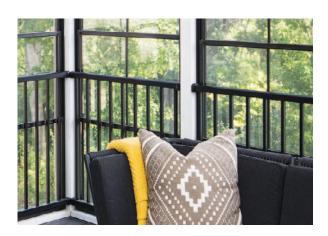


In some installations a rail system may be required. You will want to check with your local building inspector for your specific project requirements.

Alternative Rail Methods:

- Aluminum or Iron Rail mounted to the inside or the outside of the structure
- Stainless Steel Cable Railing
- Fixed tempered glass unit below with our 4 track system above
- 36" knee wall

We encourage you speak with your local building inspector for final approval.









Warranty Card



Attention:

It is highly recommended that you take time immediately to visit our website and click on the video tab and watch all of our videos to learn how to properly operate and care for your new Amazing EZ Screen Porch Windows. By not following these directions you may cause damage to your units.

Amazing EZ Screen Porch Windows provided the product to you or your installation contractor. We take no liability on how the units were installed properly or otherwise. If we are contacted to make a site visit, you may incur a trip fee plus any repair costs which are due to the improper operation. You and your contractor were provided seven days to report any manufacturing defects or shipping damage.



Family time... in your new Amazing EZ-Screen Porch for $3^{1}/2$ seasons.

Lifetime Limited Warranty

Amazing EZ-Screen Porch Windows (hereinafter EZ Porch) in conjunction with PGT Industries (hereinafter PGT) warrants to the original resident purchaser that any unit is free of manufacturing and/or material defects. This warranty applies to the unit under normal use and service, subject to the conditions and limitations herein listed, and as long as the original resident purchaser resides in the home in which the units were installed. EZ Porch and PGT's liability under this warranty shall be limited to the repair and replacement of nonconforming goods or parts. EZ Porch and PGT shall not be responsible for any incidental or consequential damages that may arise out of a claim for breach of this warranty.

This warranty covers only those manufacturing and material defects as specified herein and does not include defects or damages attributable to improper installation, use or maintenance; normal weathering; highly corrosive environments; defects caused by accident; fire; flood; acts of God; vandalism; riot or civil disorder; building settlement or structural failures of walls or foundation; stresses resulting from localized heat which causes excessive temperature differential over vinyl surface edges or occurrences beyond EZ Porch and PGT's control.

This warranty shall be null and void if harmful solvents are used to clean the aluminum frame and/or sash members, the vinyl glazing, or if the frame and/or sash members are painted or coated in any way; or if any other "aftermarket" products are applied to the EZ Porch and PGT product.

ALUMINUM FRAME

The aluminum components of the frame/sash member are warranted to be free of defects in materials and workmanship for a lifetime.

VINYL GLAZING

The vinyl is warranted to be free of defects resulting in material obstruction of vision and cracking for a period of ten years from the date of delivery by EZ Porch. Vinyl has prevalent characteristics such as bubbles, blurs and hairline scratches. These are expected as they are inherent qualities.

SCREEN AND MOVING PARTS

The screen and moving parts shall be warranted for a period of ten years from the date of delivery by EZ Porch.

CLAIMS

Any claim for defect under this warranty must be submitted promptly after discovery to EZ Porch. If you cannot locate EZ Porch you may write to EZ Porch or PGT for assistance.

Some states do not allow the exclusion or limitation of incidental consequential damages or the limitation of remedies for a breach of warranty, so the above limitations or exclusions may not apply to you. The warranty gives you specific legal rights, and you may also have other rights that may vary from state to start.

Amazing EZ-Screen Porch Windows, LLC. 563 Shoreview Park Road Shoreview, MN 55126 PGT Innovations, Inc. Attn: Service Department 1070 Technology Drive North Venice, FL 34275

26 05/2025